

## POLYESTER FIBER ROPE WLL (3-STRAND AND 8-STRAND CONSTRUCTIONS)—Continued

Diameter mm (inches)	WLL kg (pounds)
11 (7/16) .....	340 (750)
13 (1/2) .....	440 (960)
16 (5/8) .....	680 (1,500)
20 (3/4) .....	850 (1,880)
25 (1) .....	1,500 (3,300)

## NYLON ROPE

Diameter mm (inches)	WLL kg (pounds)
10 (3/8) .....	130 (278)
11 (7/16) .....	190 (410)
13 (1/2) .....	240 (525)
16 (5/8) .....	420 (935)
20 (3/4) .....	640 (1,420)
25 (1) .....	1,140 (2,520)

## DOUBLE BRAIDED NYLON ROPE

Diameter mm (inches)	WLL kg (pounds)
10 (3/8) .....	150 (336)
11 (7/16) .....	230 (502)
13 (1/2) .....	300 (655)
16 (5/8) .....	510 (1,130)
20 (3/4) .....	830 (1,840)
25 (1) .....	1,470 (3,250)

## STEEL STRAPPING

Width × thickness mm (inches)	WLL kg (pounds)
31.7 × .74 (1 1/4 × 0.029) .....	540 (1,190)
31.7 × .79 (1 1/4 × 0.031) .....	540 (1,190)
31.7 × .89 (1 1/4 × 0.035) .....	540 (1,190)
31.7 × 1.12 (1 1/4 × 0.044) .....	770 (1,690)
31.7 × 1.27 (1 1/4 × 0.05) .....	770 (1,690)
31.7 × 1.5 (1 1/4 × 0.057) .....	870 (1,925)
50.8 × 1.12 (2 × 0.044) .....	1,200 (2,650)
50.8 × 1.27 (2 × 0.05) .....	1,200 (2,650)

**§ 393.110 What else do I have to do to determine the minimum number of tiedowns?**

(a) When tiedowns are used as part of a cargo securement system, the minimum number of tiedowns required to secure an article or group of articles against movement depends on the length of the article(s) being secured, and the requirements of paragraphs (b) and (c) of this section. These requirements are in addition to the rules under § 393.106.

(b) When an article is not blocked or positioned to prevent movement in the forward direction by a headerboard, bulkhead, other cargo that is positioned to prevent movement, or other appropriate blocking devices, it must be secured by at least:

(1) One tiedown for articles 5 feet (1.52 meters) or less in length, and 1,100 pounds (500 kg) or less in weight;

(2) Two tiedowns if the article is:

(i) 5 feet (1.52 meters) or less in length and more than 1,100 pounds (500 kg) in weight; or

(ii) Longer than 5 feet (1.52 meters) but less than or equal to 10 feet (3.04 meters) in length, irrespective of the weight.

(3) Two tiedowns if the article is longer than 10 feet (3.04 meters), and one additional tiedown for every 10 feet (3.04 meters) of article length, or fraction thereof, beyond the first 10 feet (3.04 meters) of length.

(c) If an individual article is blocked, braced, or immobilized to prevent movement in the forward direction by a headerboard, bulkhead, other articles which are adequately secured or by an appropriate blocking or immobilization method, it must be secured by at least one tiedown for every 3.04 meters (10 feet) of article length, or fraction thereof.

(d) *Special rule for special purpose vehicles.* The rules in this section do not apply to a vehicle transporting one or more articles of cargo such as, but not limited to, machinery or fabricated structural items (e.g., steel or concrete beams, crane booms, girders, and trusses, etc.) which, because of their design, size, shape, or weight, must be fastened by special methods. However, any article of cargo carried on that vehicle must be securely and adequately fastened to the vehicle.

[67 FR 61225, Sept. 27, 2002, as amended at 71 FR 35833, June 22, 2006]

**§ 393.112 Must a tiedown be adjustable?**

Each tiedown, or its associated connectors, or its attachment mechanisms must be designed, constructed, and maintained so the driver of an in-transit commercial motor vehicle can tighten them. However, this requirement does not apply to the use of steel strapping.

**§ 393.114 What are the requirements for front end structures used as part of a cargo securement system?**

(a) *Applicability.* The rules in this section are applicable to commercial